



AlCrNX Coated

Variable Index, 5-Flute, Square & Corner Radius, Metric, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
6MM	.2362	13	57	—	6	REX5450
6MM	.2362	13	57	.5	6	REX5451
6MM	.2362	13	57	1	6	REX5453
6MM	.2362	13	57	1.5	6	REX5454
8MM	.3150	19	63	—	8	REX5455
8MM	.3150	19	63	.5	8	REX5456
8MM	.3150	19	63	1	8	REX5458
8MM	.3150	19	63	1.5	8	REX5459
10MM	.3937	22	72	—	10	REX5460
10MM	.3937	22	72	.5	10	REX5461
10MM	.3937	22	72	1	10	REX5463
10MM	.3937	22	72	1.5	10	REX5464
10MM	.3937	22	72	2	10	REX5465
12MM	.4724	26	83	—	12	REX5466
12MM	.4724	26	83	.5	12	REX5467
12MM	.4724	26	83	.75	12	REX5468
12MM	.4724	26	83	1	12	REX5469
12MM	.4724	26	83	1.5	12	REX5470
12MM	.4724	26	83	2	12	REX5471
12MM	.4724	26	83	3	12	REX5472
12MM	.4724	50	100	—	12	REX5880
12MM	.4724	50	100	.75	12	REX5881
12MM	.4724	50	100	1	12	REX5882
12MM	.4724	50	100	1.5	12	REX5883
12MM	.4724	75	150	—	12	REX5884
12MM	.4724	75	150	.75	12	REX5885
12MM	.4724	75	150	1	12	REX5886
12MM	.4724	75	150	1.5	12	REX5887
16MM	.6299	32	92	—	16	REX5473
16MM	.6299	32	92	.75	16	REX5474
16MM	.6299	32	92	1	16	REX5475
16MM	.6299	32	92	1.5	16	REX5476
16MM	.6299	32	92	2	16	REX5477
16MM	.6299	32	92	3	16	REX5478
16MM	.6299	55	110	—	16	REX5888
16MM	.6299	55	110	.75	16	REX5889
16MM	.6299	55	110	1	16	REX5890
16MM	.6299	55	110	1.5	16	REX5891
16MM	.6299	75	150	—	16	REX5892

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	h6	+0.038, -0.038

For specific shank tolerance information please see [page 200](#).



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